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POWER OF ATTORNEY TO PROSECUTE APPLICATIONS BEFORE THE USPTO

I hereby appoint:



Practitioners associated with the Customer Number:

027885

OR



Practitioner(s) named below (if more than ten patent practitioners are to be named, then a customer number must be used):

Name	Registration Number

as attorney(s) or agent(s) to represent the undersigned before the United States Patent and Trademark Office (USPTO) in connection with any and all patent applications assigned only to the undersigned according to the USPTO assignment records or assignment documents attached to this form in accordance with 37 CFR 3.73(b).

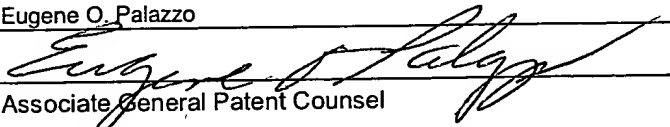
Assignee Name and Address:

XEROX CORPORATION
800 LONG RIDGE ROAD
P.O. BOX 1600
STAMFORD, CT 06904-1600

A copy of this form, together with a statement under 37 CFR 3.73(b) (Form PTO/SB/96 or equivalent) is required to be filed in each application in which this form is used. The statement under 37 CFR 3.73(b) may be completed by one of the practitioners appointed in this form if the appointed practitioner is authorized to act on behalf of the assignee, and must identify the application in which this Power of Attorney is to be filed.

SIGNATURE of Assignee of Record

The individual whose signature and title is supplied below is authorized to act on behalf of the assignee

Name	Eugene O. Palazzo	Date	February 27, 2005
Signature		Telephone	(585) 423-4687
Title	Associate General Patent Counsel		

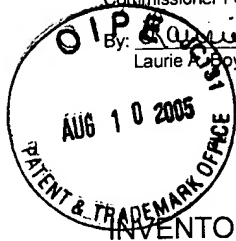
This collection of information is required by 37 CFR 1.31 and 1.33. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 3 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

CERTIFICATE OF FIRST CLASS MAILING

I hereby certify that this paper and/or fee is being deposited with the United States Postal Service as First Class Mail service on Aug 8, 2005 and is addressed to the Commissioner For Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

2622



By: Laurie A. Goylan
Laurie A. Goylan

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

INVENTOR(S) : Ryan et al.

TITLE : APPARATUS AND METHOD FOR
DESCRIBING, PLANNING AND
AUTOMATICALLY PROGRAMMING
COMPLEX FINISHING TASKS

APPLICATION NO. : 09/841,089

FILED : April 25, 2001

CONFIRMATION NO. : 4959

EXAMINER : Unknown

ART UNIT : 2622

LAST OFFICE ACTION : N/A

ATTORNEY DOCKET NO. : A0477-US-NP
XERZ 2 01054

**STATEMENT UNDER 37 CFR 3.73(b)
and
CHANGE OF CORRESPONDENCE ADDRESS**

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

The undersigned states that Xerox Corporation is the Assignee of the entire right, title, and interest in the above-identified patent application by virtue of an Assignment from the inventor(s) of the patent application identified above. The Assignment was recorded in the United States Patent and Trademark Office on April 25, 2001 at Reel 011782, Frame 0084.

The undersigned attorney is authorized to act on behalf of the Assignee, as evidenced in a copy of the attached Power of Attorney to Prosecute Applications Before the USPTO (Form PTO/SB/80).

CHANGE OF CORRESPONDENCE ADDRESS

Please change the correspondence address for the above-identified application to:

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Fax: (216) 241-1666

Respectfully submitted,

Aug. 8, 2005
Date

Patrick R. Roche
Patrick R. Roche, Reg. No. 29,580
FAY, SHARPE, FAGAN,
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Attachment: Power or Attorney to Prosecute Applications
Before the USPTO (Form PTO/SB/80)